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PROFESSIONAL
MANUFACTURER OF
PLASTIC WOVEN
BAGS EQUIPMENT

常州市卫翔机械有限公司

CHANGZHOU WEIXIANG MACHINERY CO., LTD.

ISO－9001

Registration Number: SC 01

企业简介 BRIEF INTRODUCTION

本公司位于中国塑料机械生产基地的常武地区，自八十年代初引进奥地利塑料印刷生产技术以来，一直专业致力于塑料编织袋/集装袋设备的研制与生产。公司目前生产印刷机，自动切缝机、套袋圈口机，液压打包机三大类塑料编织袋/集装袋设备。

产品销往全国各省、市，并出口美国、加拿大、日本、俄罗斯、哈萨克斯坦、南非、埃及、沙特、泰国、越南、印尼、马来西亚、新西兰等数十个国家和地区，产品广受用户好评。

本公司以“科技兴厂、开拓创新、质量为本、诚信经营”为宗旨，热忱为用户提供优质的产品和良好的服务,以良好的经济实力为后盾,以灵活的经营机制和强有力的质量体系为保证,以用户公认的企业信誉积极参与市场竞争。

The company is located at Changzhou-Wujin region where is known as production base of plastics machinery in China. Since the introduction of Austrian plastic printing production technology in the early 1980s, the company have been committed to the development and production of plastic woven/container bags equipment. At present the company produce three major types of plastic woven bag equipment: printing machine, automatic cutting&sewing, liner inserting and hemming machine, hydraulic baling machine.

These products are well sold all over our country and exported to United States, Canada, Japan, Russia, Kazakhstan, South Africa, Egypt, Saudi Arabia, Thailand, Vietnam, Indonesia, Malaysia, New Zealand and dozens of countries and regions. These products are widely praised by users.

The company regards " Prospering Factory with Science and Technology, Exploit and Innovate, Quality Foremost, Honest and Trust Management " as tenet and is willing to provide qualified products and excellent service to customers. We take the market competition actively refer to excellent strength of economy, flexible management system, strongly quality guarantee, excellent fame of enterprise accepted by customer.



SBY-800HS 塑料编织袋高速印刷机

SBY – 800HS High-Speed Printing Machine for Woven Bag

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

双工位不停机自动换卷；	Double–station non–stop automatic changing roll system.
伺服控制自动纠偏系统；	Servo–controlled automatic correction system EPC.
正反面一次印刷；	One–time printing on both side 8+0、7+1、6+2、5+3、4+4….
全伺服智能化控制袋长，万能尺寸；	All–servo Controlled, universal bag size.
无齿轮传动，降低噪音、提升精度；	No gear transmission, reduce noise improve accuracy.
PLC集中控制，触摸屏设定袋长、对版；	PLC centralized control, touch screen to set bag length and printing layout.
色标跟踪，适合彩印编织袋的反面印刷；	Color mark position tracking, suitable for reverse printing of BOPP woven bag.
横向、纵向不停机对版；	Non–stop Horizontal and vertical printing layout adjustment.
油墨自动循环，停机自动匀墨；	Auto loading & cycling ink, auto ink mixture while stop.
自动恒温烘箱双面烘干.	Automatic constant temperature oven for Double–sided drying.

技术参数 Technical parameters

放卷布筒直径	Diameter of unwinding cloth	≤Φ1200mm
最大进机宽度	Max. feeding width	800mm
最大印刷面积	Max. printing area	1150×680mm
印刷速度	Printing speed	90–150 pcs/min
印刷版厚度	Thickness of printing plate	≤10mm

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SBY-800H 塑料编织袋连续印刷机

SBY – 800H Continuous Printing Machine for Woven Bag

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

气动上料，自动纠偏；	Pneumatic feeding fabric, EPC.
正反面一次印刷；	One–time printing on both side 8+0、7+1、6+2、5+3、4+4…
万能尺寸，改变袋长无需要更换版辊；	Universal size, No need to change printing rollers for different bag length.
PLC集中控制，触摸屏设定袋长、对版；	PLC centralized control, Touch screen to set bag length and printing layout.
色标跟踪，适合彩印编织袋的反面印刷；	Color mark position tracking, suitable for reverse printing of BOPP woven bag.
横向、纵向不停机对版；	Non–stop Horizontal and vertical printing layout adjustment.
油墨自动循环，停机自动匀墨 ；	Auto loading & cycling ink, auto ink mixture while stop.
压印自动离合；	Automatic clutch imprint.
自动恒温烘箱双面烘干；	Auto constant temperature controls double–sides drying.
变频控制放卷、收卷。	The unwinder and winder are controlled by inverter.

技术参数 Technical parameters

放卷布筒直径	Diameter of unwinding cloth	≤Φ1200mm
最大进机宽度	Max. feeding width	800mm
最大印刷面积	Max. printing area	1150×750mm
印刷速度	Printing speed	50–70 pcs/min
印刷版厚度	Thickness of printing plate	4–6mm

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SBY-800V 塑料编织袋连续印刷机

SBY – 800V Continuous Printing Machine for Woven Bag

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

气动上料，自动纠偏；	Pneumatic feeding fabric, EPC.
日本三菱可编程PLC控制；	MITSUBISHI PLC centralized control.
正反面一次印刷；	One–time printing on both side .
横向、纵向不停机对版；	Non–stop Horizontal and vertical printing layout adjustment.
网纹辊传墨；	Ink transfer through Anilox roller.
变频器控制转速；	Inverter control the running speed of machine.
自动恒温烘箱双面烘干。	Auto constant temperature controls double–sides drying.

技术参数 Technical parameters

放卷布料直径	Diameter of unwinding cloth	≤Ø1200mm
最大进机宽度	Max. feeding width	800mm
最大印刷面积	Max. printing area	1150×750mm
印刷速度	Printing speed	30–80m/min
印刷版厚度	Thickness of printing plate	4–6mm

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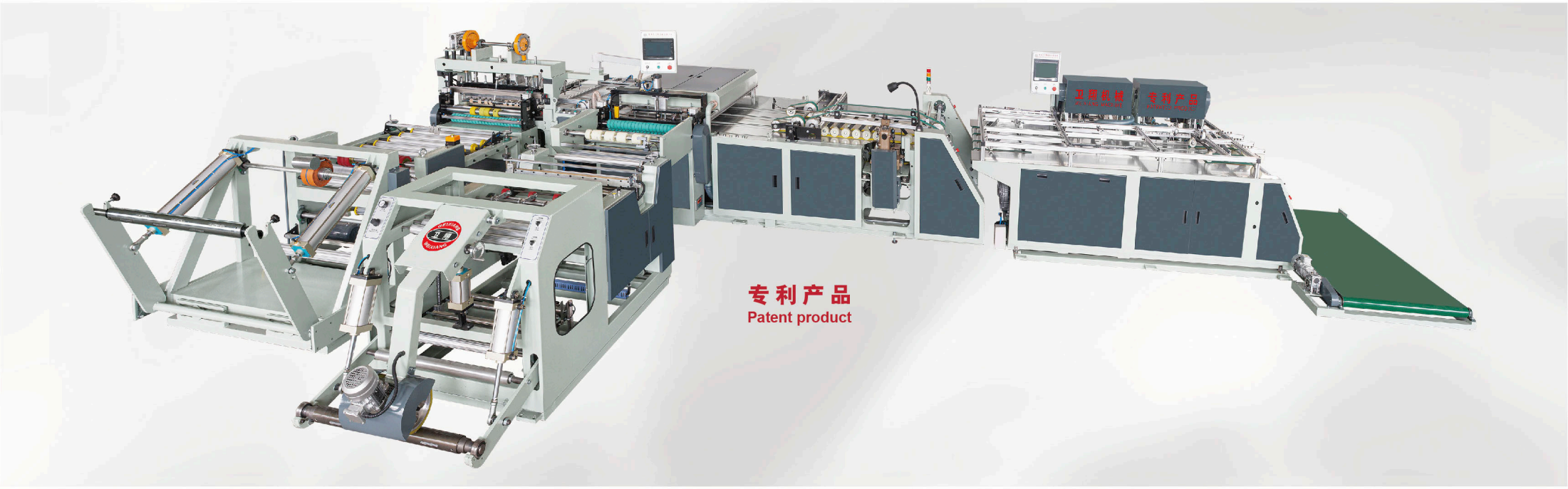
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SBTQ-650 塑料编织袋自动切缝套袋圈口机

SBTQ – 650 Automatic Cutting & Sewing Liner Inserting and Hemming Machine

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

气动自动上料,静电消除装置；	Auto pneumatic fabric roll loading Static elimination device.
编织袋、薄膜袋自动纠偏功能；	EPC for woven bag and liner bag.
色标跟踪；	Printing mark tracking.
伺服精确控制袋长和输送；	Bag length controlled by servo system.
热切，自动搓口；	Hot cutting, auto mouth open.
冷刀装置，由伺服驱动，精准控制；	Cold cutting controlled by servo system
缝纫机断线自动停机报警、送袋异常、转向异常、折边异常报警装置	Auto alarm for sewing thread break, abnormal bag sending and folding.
薄膜袋自动封底、切断、进入装置；	Liner Bag automatic bottom sealing, cutting and inserting.
PLC集中控制，彩色人机界面，设定参数、显示记录；	PLC centralized control, operation monitor, parameter setting, display, record.
优质进口/国产缝纫机；	High quality imported/domestic sewing machine.
编织袋与内膜袋顶部自动对齐、圈口、热合装置；	Automatic alignment, folding and hemming of woven bag and liner bag top .
变频调速，自动计数、叠袋、输送功能。	Inverter control speed, Auto bag counting, folding, transportation.

技术参数 Technical parameters

放卷布料直径	Diameter of unwinding cloth	≤Ø1200mm
最大切袋宽度	Max.width of cutting bag	650mm
切袋长度	Length of cutting bag	500~1200mm
速　度	Speed	15~20pcs/min
功　率	Power	35kW

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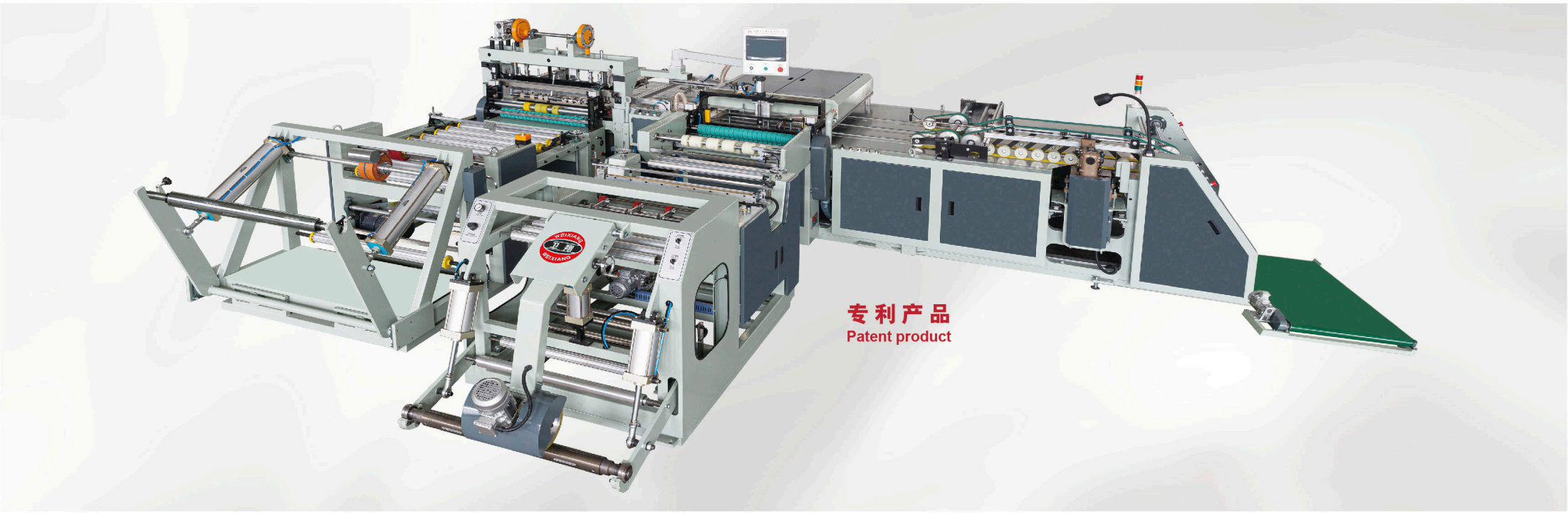
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SBT-700 塑料编织袋自动切缝套袋机

SBT – 700 Automatic Cutting & Sewing Liner Inserting Machine

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

气动自动上料,静电消除装置；	Auto pneumatic fabric roll loading Static elimination device.
编织袋、薄膜袋自动纠偏功能；	EPC for woven bag and liner bag.
色标跟踪；	Printing mark tracking.
伺服精确控制袋长和输送；	Bag length controlled by servo system.
热切，自动搓口；	Hot cutting, auto mouth open.
冷刀装置，由伺服驱动，精准控制；	Cold cutting controlled by servo system
缝纫机断线自动停机报警、送袋异常、转向异常、折边异常报警装置	Auto alarm for sewing thread break, abnormal bag sending and folding.
薄膜袋自动封底、切断、进入装置；	Liner Bag automatic bottom sealing, cutting and inserting.
PLC集中控制，彩色人机界面，设定参数、显示记录；	PLC centralized control, operation monitor, parameter setting, display, record.
选用优质进口/国产缝纫机；	High quality imported/domestic sewing machine.
变频调速，自动计数、叠袋、输送功能；	Inverter control speed, Auto bag counting, folding, transportation.

技术参数 Technical parameters

放卷布料直径	Diameter of unwinding cloth	≤Ø1200mm
最大切袋宽度	Max.width of cutting bag	700mm
切袋长度	Length of cutting bag	500~1200 mm
速　度	Speed	20~35pcs/min
功　率	Power	18kW

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SBF-800 塑料编织袋自动切缝机

SBF – 800 Automatic Cutting and Sewing Machine

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

气动自动上料;	Auto pneumatic fabric roll loading
自动纠偏, 色标跟踪;	EPC, Printing mark sensor tracking
伺服精确控制袋长和输送;	Bag length controlled by servo system
热切，自动搓口;	Hot cutting, auto mouth open
冷刀装置，由伺服驱动，精准控制;	Cold cutting controlled by servo system
断线自动停机报警、送袋异常、转向异常、折边异常报警装置;	Auto alarm for sewing thread break, abnormal bag sending and folding
采用PLC集中控制，彩色人机界面，设定参数、显示记录;	PLC centralized control, operation monitor, parameter setting, display, record
优质进口/国产缝纫机;	High quality imported/domestic sewing machine
变频调速，自动计数、叠袋、输送功能。	Inverter control speed, Auto bag counting, folding

技术参数 Technical parameters

放卷布料直径	Diameter of unwinding cloth	≤Ø1200mm
最大切袋宽度	Max.width of cutting bag	800mm
切袋长度	Length of cutting bag	500~1200 mm
切缝速度	Production Capacity	20~40pcs/min
功　率	Power	7kW

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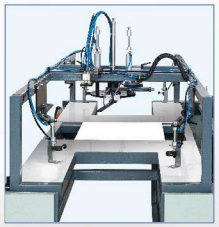
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SBQY-2200 集装袋自动切印机

SBQY – 2200 Automatic Cutting and Printing Machine for FIBC

卫翔机械 WEIXIANG MACHINE





切圆／十字



输送／叠袋

设备功能 Functions of equipment

气动上料，自动纠偏；	Pneumatic feeding fabric, EPC.
伺服送布装置，精准控制切断长度；	Fabric length controlled by servo system.
切十字口、圆口、打点装置；	Cutting for “O”, “X” and dot hole.
集装袋基布自动切断；	Automatic cutting for FIBC base fabric.
光磁控制定位，自动进袋；	Photomagnetic control positioning, Auto feeding bag.
集装袋印刷，变频调速；	Printing for FIBC, Inverter control speed.
压印自动气动离合装置；	Auto printing engaging and disengaging gear set.
输送、恒温烘箱装置；	Conveying device, Constant temperature oven.
自动计数、叠袋、输送。	Auto bag counting, folding, Conveying.
彩色人机界面，设定参数、显示记录；	Operation monitor for parameter setting.

技术参数 Technical parameters

最大切布宽度	Max. Cutting Width	2200mm
十字切口	“X” hole	150–600mm
圆刀切孔	“O” hole	150–600mm
最大进机幅面（长×宽）	Max. feeding area (L×W)	2200×2200mm
最大印刷幅面（长×宽）	Max. printing area (L×W)	2000×1500mm
橡胶凸版厚度	Thickness of printing plate	4–6mm
生产速度	Production Capacity	12~18 pcs/min

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SBQ-2200 集装袋自动切布机

SBQ – 2200 Automatic Cutting Machine for FIBC

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

气动上料，自动纠偏；	Auto pneumatic fabric roll loading, EPC.
集装袋基布自动切断；	Automatic cutting for FIBC base fabric.
切圆孔、十字口功能；	Automatic cutting for “O” and “X” hole.
PLC集中控制系统；	PLC centralized control.
彩色人机界面，设定参数、显示记录；	Operation monitor for parameter setting, display, record.
伺服精准控制布长和输送。	Fabric length controlled by servo system.

技术参数 Technical parameters

切布宽度	Cutting Width	Max.2200mm
切布长度	Cutting Length	500~5000mm
十字切口	“X” hole	150–600mm
圆刀切孔	“O” hole	150–600mm
生产速度	Speed	12~18 pcs/min

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集 装 袋 卷 袋 机
Rolling Machine for FIBC

卫 翔 机 械
WEIXIANG MACHINE



设备功能 Functions of equipment

该机用于集装袋的收卷，与自动灌装线配套；

改变集装袋传统整理、打包方式，最大化提高生产效率！

This machine is used for rolling of FIBC bag, suitable for automatic filling lines.

Changing traditional packaging method of FIBC bag to maximize production efficiency.

技术参数 Technical parameters

最大进机宽度	Max. Width	1000mm
最大卷布直径	Max Diameter of Roll	≤Φ1200mm
速 度	Speed	6–12m/min
功 率	Power	10kW

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SBY-1450/2000 集装袋印刷机

SBY – 1450/2000 Printing Machine for FIBC

卫翔机械
WEIXIANG MACHINE



烘箱 Oven

设备功能 Functions of equipment

日本三菱可编程（PLC）控制器控制；	MITSUBISHI PLC of Japan controller.
光磁控制定位；	Photomagnetic control positioning.
自动气动进袋；	Auto feed bags by linkage pneumatic.
网纹辊传墨；	The transfer of ink by Anilox roller.
变频调速；	Inverter control speed.
自动计数，设定计数报警装置；	Auto counter , Counter alarm set.
压印自动气动离合装置；	Auto printing engaging and disengaging gear set.
自动上油墨；	Auto feed ink.
3米输送，1.5米恒温烘箱。(选装)	3m Conveying device，1.5m Constant temperature oven (Optional).

技术参数 Technical parameters

型　号	Model	SBY–1450	SBY–2000
最大进机幅面	Max. feeding area	2200×1450mm	2200×2000mm
最大印刷幅面	Max. printing area	2000×1100mm	2000×1500mm
印刷版厚度	Thickness of printing plate	4~6mm	4~6mm
印刷速度	Printing speed	200~1200pcs/h	200~1200pcs/h

注：特殊规格集装袋印刷机，根据客户要求代为设计、定制。

Note: the printing machine with special specification for jumbo bag can also be designed and customized in accordance with the requirements of customer.

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SBY-800 塑料编织袋印刷机

SBY – 800 Printing Machine for Woven Bag

卫翔机械
WEIXIANG MACHINE



设备功能 Functions of equipment

本系列凸版印刷机，适用于塑料编织袋外表图文、广告的直接印刷。广泛应用于化工、化肥、粮食、饲料、水泥等行业各类物料包装袋的印刷。

本机控制部分采用先进的日本三菱可编程控制器(PLC)集中控制光、磁定位装置，气动压印自动离合装置、自动计数装置的联动工作，动力采用变频调速、达到运转平稳、调速范围广、整机结构紧凑、调节操作方便、维修简单。

The printing machine in this series is suitable for printing picture, character and advertisement directly on the surface of woven bag. It is widely used for printing packing bag of chemicals, chemical fertilizer, grain, feeds, cement, etc.

The control part of this machine adapts advanced PLC made by Mitsubishi of Japan to centralized control photo magnetic orientation device and pneumatic stamping automatic linkage clutch device, automatic counting. The power adapts inverter control in order to reach stable operation and wide speed control range. The machine is compact, easy to adjust and operate and maintain.

技术参数 Technical parameters

最大进机幅面	Max. feeding area	1200×800mm
最大印刷幅面	Max. printing area	1150×660mm
印刷版厚度	Thickness of printing plate	4~6mm
印刷速度	Printing speed	200~2400pcs/h

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KS系列液压打包机
KS Series Hydraulic Baling Machine

卫翔机械
WEIXIANG MACHINE



KS-1100/1200 液压打包机

KS-1300圆柱打包机

设备功能 Functions of equipment

本系列打包机，主要用于塑料编织袋、吨包装袋、集装袋、废物、棉纱布匹等柔软物的打包。

该机结构合理、可靠，操作方便，维修简单，并具有压力大，打包牢固，省时省工等优点。

The series baling machine is mainly used for packing soft material such as plastic woven bag, jumbo bag, container bag, waste paper, cotton piece goods, etc. It features reasonable and reliable structure, easy to operate and maintain, big pressure, packing firm, saving time and labor, etc.

技术参数 Technical parameters

型　号	Model	KS–1100	KS–1200	KS–1300 (圆柱打包机)
油缸直径	Diameter of oil cylinder	Ø140mm	Ø160mm	Ø200mm
最大工作压力	Max. working pressure	13~15Mpa	15~18Mpa	18~20Mpa
活塞行程	Stroke height	900mm	1000mm	1100mm
工作高度	Height of working	1100mm	1200mm	1300mm
工作台尺寸	Platform dimensions	1200×800mm	1200×800mm	1200×800mm
功　率	Power	7.5kW	11kW	11kW
外形尺寸(mm)	Overall dimensions	2200×930×2700	2200×930×3000	2800×900×3500mm

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KS系列液压打包机
KS Series Hydraulic Baling Machine

卫翔机械
WEIXIANG MACHINE



推包装置 Push Package

KS-1900液压打包机

技术参数 Technical parameters

型　号	Model	KS-1900
油缸直径	Diameter of oil cylinder	Ø220mm
最大工作压力	Max. working pressure	18~20Mpa
活塞行程	Stroke height	1400mm
工作高度	Height of working	1900mm
工作台尺寸	Platform dimensions	1100×1100mm
功　率	Power	15kW
外形尺寸	Overall dimensions	2800×2200×4200mm

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